

Garant

**Steel boring bar A.. SDQCR 107,5°, for indexable inserts DC., right-hand,
Shank Ø / insert size: 40/11mm**


Order data

Order number	260340 40/11
GTIN	4045197877857
Item class	21T

Technical description

suitable indexable insert	DC.. 11T3..
Pack of insert screws	269028 2
Shim	269005 3
Overhang L_1	120 mm
Insert size	11 mm
Overall length L	300 mm
Minimum pre-drill $\varnothing D_{\min}$	49 mm
Clamping height L_2	39 mm
Centre offset L_3	27 mm
Setting angle κ	107.5 degrees
ISO code toolholder	A40T SDQCR/L11
Shim screw	269013 2
Shank $\varnothing D_s$	40 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 3	269005 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15